



FIG. 4

| T ₁ | T ₂ | X | Y | OBJECTIVE VALUE |
|----------------|----------------|--------------|------|-----------------|
| 60 | 100 | NO SOLUTION. | | |
| 0 | 100 | 30 | 20 | 50 |
| 50 | 100 | 32.5 | 22.5 | 55 |
| 0 | 40 | 15 | 5 | 20 |
| 10 | 30 | 15 | 5 | 20 |
| 0 | 0 | 0 | 0 | 0 |

78 72 74 76 70

